

# MechaTronix in LED

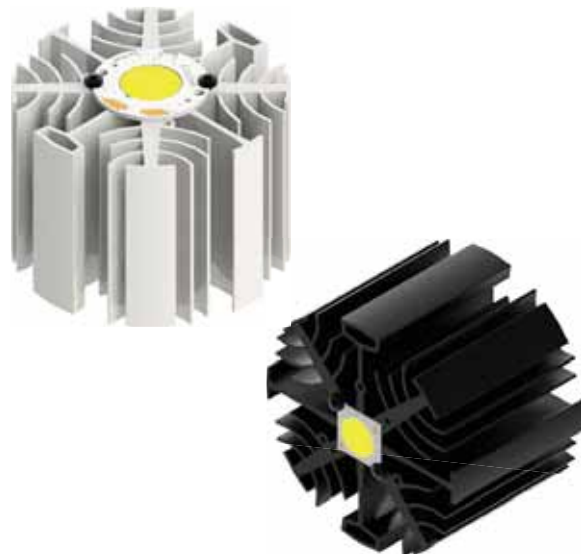
## – PRODUCT BRIEF –

### CoolStar® 86 Designer LED Star Cooler ø86mm



#### Features & Benefits

- For spot and downlight designs from 2,300 to 6,100 lumen
- Thermal resistance range  $R_{th}$  1.55 - 2.08°C/W
- Modular design with mounting holes foreseen for a wide range of LED modules and COB's:
  - All Zhaga Book 3 LED engines and holders
  - Bridgelux Décor Vero 13, 18, V-series V 15, 18, Vero SE 13, 18
  - Citizen CLU026, CLU028, CLU036, CLU038, High Intensity Type CLU700, CLU710
  - Cree XLamp CXA18, CXB18
  - Edison EdiPower II / III HM series
  - LG Innotek LEMWM18 10W, 13W, 17W, 24W, LEMWM28
  - Lumileds Luxeon COB's 1203, 1204, 1205, 1208, Luxeon K arrays K12, K16
  - Luminus CHM-11 (ACxx), CHM-11-XH00, CLM-14 (ACxx), CXM-14 (ACxx), CHM-14 (ACxx), CLM-22, CXM-22
  - Osram PrevaLED Core AC, AC PRO, Z3, Z4
  - Osram Soleriq S13, S19
  - Philips Fortimo SLM
  - Prolight Opto PACE, PACF
  - Seoul Semiconductor ZC12, ZC18, ZC25, ZC40, ACrich AC
  - Sharp INTERMO, Mega Zenigata
  - Tridonic TALEXX STARK SLE Gen6 15mm, 17mm, 19mm, 23mm
  - Vossloh Schwabe Luga Shop Gen6 DMS125, 126, 128
- Designer series with high end looks and extra functionality
  - wire pockets at each side of the LED cooler
- Diameter 86mm - Standard height 30mm & 60mm  
Other heights on request
- Black anodized or white electro-coating finishing



#### Order Information



Example : CoolStar® Black 8630

CoolStar® 1 86 2

- 1 Finishing Color  
Black - Black anodized  
White - White electro-coating
- 2 Height (mm)

CoolStar® 86 is designed in this way that you can mount LED modules from various manufacturers on the same LED cooler

Simple mounting with M3 screws

Recommended screw force 6lb/in

Screws are available from MechaTronix

# MechaTronix in LED

– PRODUCT BRIEF –

## CoolStar® 86 Designer LED Star Cooler ø86mm



### Product Details

Model n°	CoolStar® 8630	CoolStar® 8660
Dimension (mm)* <sup>1</sup>	ø86 x h30	ø86 x h60
Volume (mm <sup>3</sup> )	57468	115212
Cooling Surface (mm <sup>2</sup> )	49907	95532
Weight (gr)	155	311
Thermal Resistance (°C/W)* <sup>2</sup>	2.08	1.55
Power Pd (W)* <sup>3</sup>	24	32
Heat Sink Material	AL6063-T5	AL6063-T5

\*<sup>1</sup> 3D files are available in ParaSolid, STP and IGS on request

\*<sup>2</sup> The thermal resistance Rth is determined with a calibrated heat source of 15mm x 15mm central placed on the heat sink, Tamb 40° and an open environment. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

\*<sup>3</sup> Dissipated power Pd. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The maximal dissipated power needs to be verified in function of required case temperature Tc or junction temperature Tj and related to the estimated ambient temperature where the light fixture will be placed  
Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module

To calculate the dissipated power please use the following formula:  $P_d = P_e \times (1 - \eta_L)$

Pd - Dissipated power

Pe - Electrical power

$\eta_L$  = Light efficiency of the LED module

### Notes:

- MechaTronix reserves the right to change products or specifications without prior notice.
- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MechaTronix.



# MechaTronix in LED

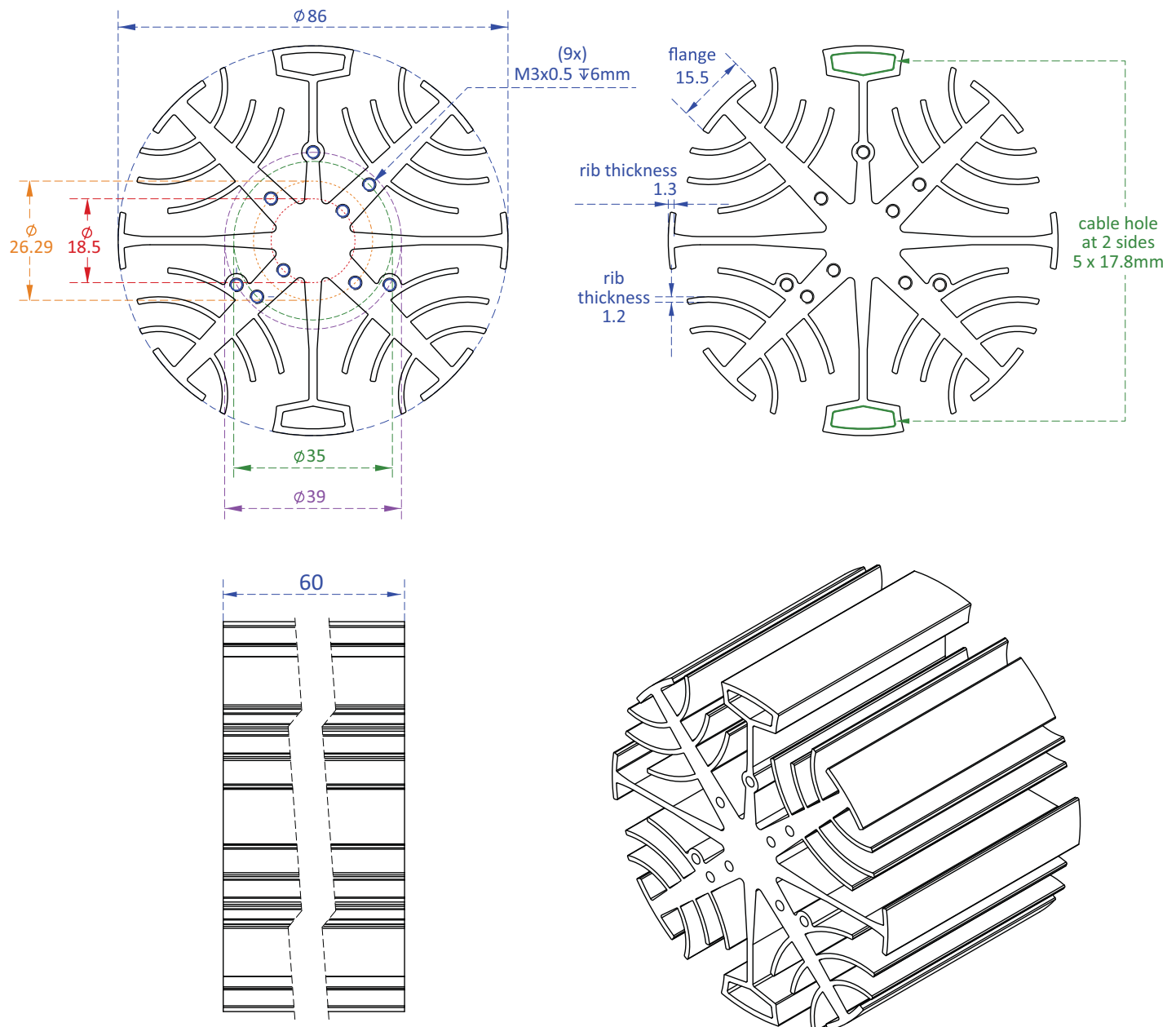
– DRAWING & DIMENSIONS –

## CoolStar® 86 Designer LED Star Cooler ø86mm



### Drawings & Dimensions

Example: CoolStar® 8660



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Bridgelux LED Star Cooler ø86mm



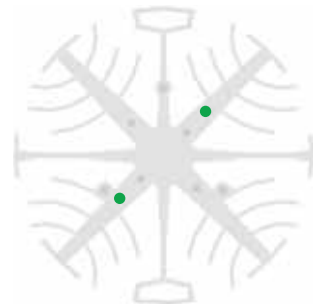
### Mounting Instruction



Bridgelux is a leading provider of high power, cost effective and energy efficient light emitting diode (LED) solutions. Leveraging patented light source technology, Bridgelux LED Arrays replace traditional technologies (such as incandescent, halogen, fluorescent and high intensity discharge lighting) with integrated solid state light sources enabling high performance and energy-efficient products for the general lighting market.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Bridgelux Décor Vero 13 / Décor Vero 18 LED Array

##### Model names

- BXRC-xxA2001-C-23
- BXRC-xxH2000-C-xx
- BXRC-xxA4001-F-23
- BXRC-xxH4000-F-xx
- BXRC-xxE4000-F-04
- BXRC-56G4000-F-04

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks



#### Bridgelux V series V 15 / V 18 LED Array

##### Model names

- V15 BXRE-xxx3001-D-xx
- V18 BXRE-xxx4000-F-xx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2224
- Mounting with 2 screws M3 x 6mm
- Green indicator marks



#### Bridgelux Vero SE series Vero SE 13 LED Array

##### Model names

- BXRC-xxx2000-B-7x-SE
- BXRC-xxx2001-B-7x-SE
- BXRC-xxx2000-C-7x-SE
- BXRC-xxx2001-C-7x-SE
- BXRC-xxx2000-D-7x-SE
- BXRC-xxx2001-D-7x-SE

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Bridgelux LED Star Cooler ø86mm



### Mounting Instruction



#### Bridgelux Vero SE series Vero SE 18 LED Array

##### Model names

- BXRC-xxx4000-B-7x-SE
- BXRC-xxx4001-B-7x-SE
- BXRC-xxx4000-C-7x-SE
- BXRC-xxx4001-C-7x-SE
- BXRC-xxx4000-D-7x-SE
- BXRC-xxx4001-D-7x-SE

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Citizen LED Star Cooler ø86mm



### Mounting Instruction

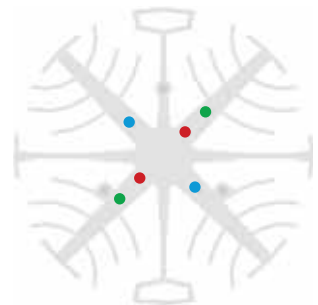
## CITIZEN

Micro HumanTech

Citizen Electronics Co., Ltd. is a precision electronics manufacturer with headquarters in Fujiyoshida City, Yamanashi Prefecture and a subsidiary of Citizen Holdings Co., Ltd. Citizen Electronics is a leader in LED light sources for electronic devices and high power white LED lamps. The second generation CITED CLL LED COB modules and the new upcoming generation CLU distinguish themselves through the combination of high lumen per watt performance combined with a perfect light quality control.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Citizen Cited CLL022 - CLU024 - CLU026 - CLU028

#### Model names

- CLL022-xxxx
- CLU024-xxxx
- CLU026-xxxxxx
- CLU028-xxxxxx

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Red indicator marks



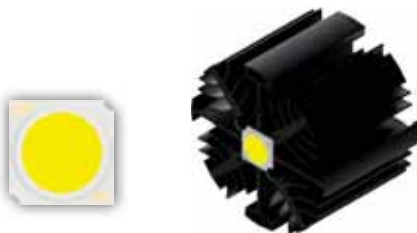
### Citizen Cited CLL032 - CLU034 - CLU036 - CLU038

#### Model names

- CLL032-xxxx
- CLU034-xxxx
- CLU036-xxxxxx
- CLU038-xxxxxx

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Blue indicator marks
- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2021
- Ideal Industries Chip-Lok™ holder 50-2103CT
- TE Connectivity Lumawise type Z50 2213254-1
- TE Connectivity Lumawise type Z50 2213254-2
- Mounting with 2 screws M3 x 6mm
- Green indicator marks



### Citizen Cited High Intensity Type CLU700

#### Model names

- CLU700-1002B8

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Red indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Citizen LED Star Cooler ø86mm



### Mounting Instruction



#### Citizen Cited High Intensity Type CLU710 - CLU720

##### Model names

- CLU710-1204B8
- CLU720-1206B8

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Blue indicator marks
- With Zhaga Book 3 LED holder  
BJB Spotlight connector 47.319.2021  
Ideal Industries Chip-Lok™ holder 50-2103CT  
TE Connectivity Lumawise type Z50 2213254-1  
TE Connectivity Lumawise type Z50 2213254-2  
Mounting with 2 screws M3 x 6mm  
Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Cree XLamp LED Star Cooler ø86mm



### Mounting Instruction

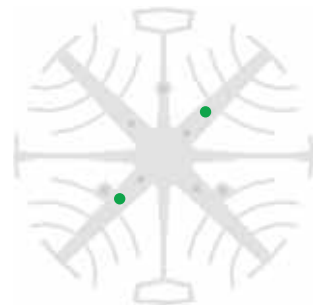


Cree XLamp® LEDs deliver the industry's best lighting-class performance and are application-optimized to enable the lowest system cost.

Cree's new CXA LED Arrays deliver high lumen output and efficacy in a family of single, easy-to-use components. Optimized to simplify designs and lower system cost, Cree's CXA LED arrays are available in system level performance from 300 to over 16,000 lumens and can enable applications ranging from GU10s and commercial downlights to outdoor area lighting and high-bay lighting.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Cree XLamp CXA18 / CXB18 LED Array

#### Model names

- CXA1816-xxxx
- CXB1816-xxxx
- CXA1820-xxxx
- CXB1820-xxxx

#### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2131
- Ideal Industries Chip-Lok™ holder 50-2101CR
- TE Connectivity Lumawise type Z50 2213401-1
- TE Connectivity Lumawise type Z50 2213401-2
- Mounting with 2 screws M3 x 6mm
- Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Edison Opto LED Star Cooler ø86mm



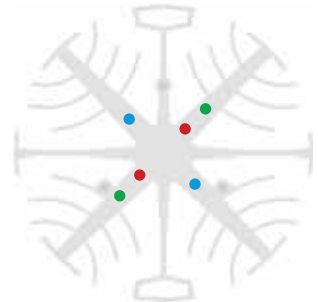
### Mounting Instruction



Edison Opto with headquarters in Chung-Ho Dist, New Taipei City, Taiwan is a professional LED manufacture with specializes in designing and producing High-power LEDs, solid state lighting applications, LED sensors and SPDIFs. In response to rapid growth of capacity demand, Edison Opto has established factories in Dongguan and Yangzhou China and subsidiaries in USA and Germany. Edison Opto COB LED modules outstand in light quality and are available in the broadest lumen and CRI range available on the market.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Edison Opto EdiPower II & EdiPower III HM series

##### Model Names 13W

- 2PHM13xxxx

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Red indicator marks



#### Edison Opto EdiPower II & EdiPower III HM series

##### Model Names 16W - 30W

- 2PHM16xxxx
- 2PHM24xxxx
- 2PHM30xxxx

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Blue indicator marks
- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2021
- Ideal Industries Chip-Lok™ holder 50-2103CT
- TE Connectivity Lumawise type Z50 2213254-1
- TE Connectivity Lumawise type Z50 2213254-2
- Mounting with 2 screws M3 x 8mm
- Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer LG Innotek LED Star Cooler ø86mm



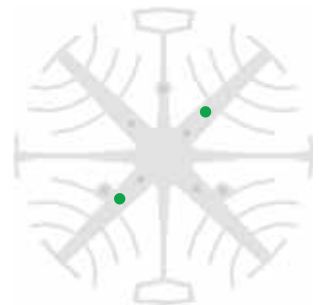
### Mounting Instruction



LG Innotek is a global specialized material and component manufacturer who is making a better world through cutting edge core component technology that is leading the market and opening a smarter future through the development of new eco-friendly materials. With the world's highest production capacity as a single factory and a solid LED business base built over more than a decade, LG Innotek's Paju LED factory produces 2 billion chips a month. Their LEMWM COB LED modules deliver a perfect lumen per watt ratio in an uncompromised lighting quality.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### LG LEMWM18 10W/13W/17W/24W COB

##### Model names

- LEMWM18580xxxx
- LEMWM18680xxxx
- LEMWM18780xxxx
- LEMWM18880xxxx

##### Mounting

- With Zhaga Book 3 LED holder  
BJB Spotlight connector 47.319.2080  
Ideal Industries Chip-Lok™ holder 50-2100LG  
Mounting with 2 screws M3 x 8mm  
Green indicator marks



#### LG LEMWM28 COB

##### Model names

- LEMWM28xxxx

##### Mounting

- With Zhaga Book 3 LED holder  
BJB Spotlight connector 47.319.2033  
Ideal Industries Chip-Lok™ holder 50-2204CT  
Mounting with 2 screws M3 x 6mm  
Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Lumileds LED Star Cooler ø86mm



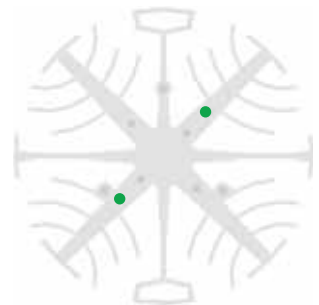
### Mounting Instruction



Lumileds LUXEON COB is a new breakthrough in efficacy for arrays. Due to its industry leading small Light Emitting Surfaces (LES), the COB array is very easy work with and will enable easier and less expensive designs. All LUXEON COBs are available in a single 3-step as well as a single 5-step MacAdam Ellipse, ensuring uniform optical performance in the application. Ideal applications include down lights and directional lamps.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Lumileds Luxeon COB 1203

##### Model names

- Luxeon COB LHC1-xxxx-1203

##### Mounting

- With Zhaga Book 3 LED holder  
Ideal Industries Chip-Lok™ holder 50-2100NC  
TE Connectivity Lumawise type Z50 2213382-1  
TE Connectivity Lumawise type Z50 2213382-2  
Mounting with 2 screws M3 x 8mm  
Green indicator marks



#### Lumileds Luxeon COB 1204 - 1205 - 1208

##### Model names

- Luxeon COB LHC1-xxxx-1204
- Luxeon COB LHC1-xxxx-1205
- Luxeon COB LHC1-xxxx-1208

##### Mounting

- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2011  
Ideal Industries Chip-Lok™ holder 50-2100SH  
TE Connectivity Lumawise type Z50 2213130-1  
TE Connectivity Lumawise type Z50 2213130-2  
Mounting with 2 screws M3 x 8mm  
Green indicator marks



#### Lumileds Luxeon K Array K12 - K16

##### Model names

- Luxeon K12 LXXx-Pxxx-xx12 (A)
- Luxeon K16 LXXx-Pxxx-xx16 (A)

##### Mounting

- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2070  
Mounting with 2 screws M3 x 6mm  
Green indicator marks





# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Luminus LED Star Cooler ø86mm



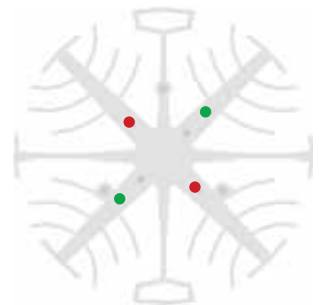
### Mounting Instruction



Patented, high performance Luminus LEDs are the brightest and most versatile solid state light sources available today, redefining the solid state lighting landscape by enabling the adoption of LED technology into emerging markets. Luminus technology is used in commercial and industrial lighting fixtures, theatrical lighting, projectors, signs, medical equipment, UV curing... just about anywhere a bright, efficient, reliable, long-life light source is needed.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Luminus Xnova COB Array

##### Model names

- CXM-11 (ACxx)
- CHM-11-XH00

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Red indicator marks
- With Zhaga Book 3 LED holder  
Ideal Industries Chip-Lok™ holder 50-2103CT  
TE Connectivity Lumawise type Z50 2213254-1  
TE Connectivity Lumawise type Z50 2213254-2  
Mounting with 2 screws M3 x 6mm  
Green indicator marks



#### Luminus Xnova COB Array

##### Model names

- CLM-14 (ACxx)
- CXM-14 (ACxx)
- CHM-14 (ACxx)

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Red indicator marks
- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2021  
Ideal Industries Chip-Lok™ holder 50-2103CT  
TE Connectivity Lumawise type Z50 2213254-1  
TE Connectivity Lumawise type Z50 2213254-2  
Mounting with 2 screws M3 x 6mm  
Green indicator marks



#### Luminus Xnova COB Array

##### Model names

- CLM-22
- CXM-22

##### Mounting

- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2033  
Ideal Industries Chip-Lok™ holder 50-2204CT  
TE Connectivity Lumawise type Z50 2213480-1  
Mounting with 2 screws M3 x 6mm  
Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Osram PrevaLED LED Star Cooler ø86mm



### Mounting Instruction

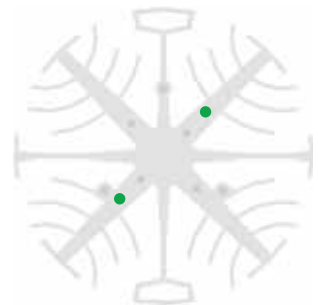


**LED** Light for you  
powered by OSRAM  
CERTIFIED PARTNER

With the PrevaLED Core and PrevaLED Core AC, Osram leads the path of versatile LED light modules interchangeable according to Zhaga book 3 specifications. With an initial color binning below 3 steps McAdam, a wide range of lumen packages from 1.100lm all the way up to 5.000lm and a broad availability of color temperatures, the Osram PrevaLED Core found its stride in high-end shop and down light applications with an uncompromised lighting quality.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-ap



#### Osram PrevaLED Core Z3

##### Model names

- PL-CORE-1100-xxx-Z3
- PL-CORE-2000-xxx-Z3
- PL-CORE-3000-xxx-Z3
- PL-CORE-5000-xxx-Z3

##### Mounting

- Direct mounting with 2 screws M3 x 10mm
- Green indicator marks



#### Osram PrevaLED Core Z4

##### Model names

- PL-CORE-Z4-2000-xxx
- PL-CORE-Z4-3000-xxx
- PL-CORE-Z4-5000-xxx

##### Mounting

- Direct mounting with 2 screws M3 x 10mm
- Green indicator marks



#### Osram PrevaLED Core AC

##### Model names

- PL-CORE-AC-2000-xx

##### Mounting

- Direct mounting with 2 screws M3 x 10mm
- Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

**CoolStar® 86 Designer Osram PrevaLED LED Star Cooler ø86mm**



## Mounting Instruction

### Osram PrevaLED Core AC PRO

#### Model names

- PL-CORE-AC-PRO-3000-xxx

#### Mounting

- Direct mounting with 2 screws M3 x 10mm  
Green indicator marks





# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Osram Soleriq LED Star Cooler ø86mm



### Mounting Instruction

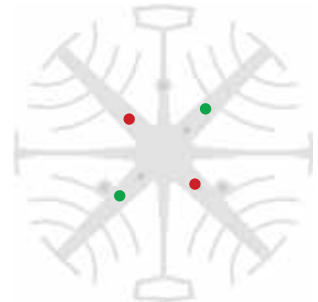
**OSRAM**  
Opto Semiconductors

**LED** Light for you  
powered by OSRAM  
CERTIFIED PARTNER

Osram SOLERIQ® LEDs are designed to meet the requirements of professional indoor general lighting applications. Large flux output, small light emitting surfaces, variation, CRI greater than 80 and easy to use Chip-on-Board technology support easy and creative lighting design. These properties make SOLERIQ® LED COB modules a high efficient, high-quality and price-performance-optimized solution for all demanding and at the same time cost-conscious lighting manufactures and designers.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Osram Soleriq S13 LED COB

##### Model names

- GW-KAGHB1-xxxx

##### Mounting

- With Zhaga Book 3 LED holder  
Ideal Industries Chip-Lok™ holder 50-2101CR  
TE Connectivity Lumawise type Z50 2213401-1  
TE Connectivity Lumawise type Z50 2213401-2  
Mounting with 2 screws M3 x 8mm  
Green indicator marks



#### Osram Soleriq S19 LED COB

##### Model names

- GW-KAHLB1-xxxx

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Red indicator marks
- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2170  
TE Connectivity Lumawise type Z50 2213407-1  
TE Connectivity Lumawise type Z50 2213407-2  
Mounting with 2 screws M3 x 6mm  
Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Philips Fortimo LED Star Cooler ø86mm



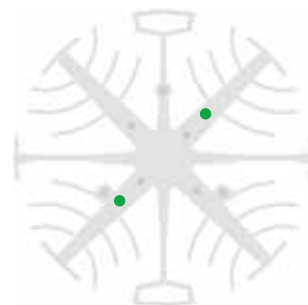
### Mounting Instruction

## PHILIPS

The third Philips Fortimo LED SLM generation is the ideal solution for spot lighting fixtures and highly efficient compact down light luminaires. It is specifically designed for the retail market showcasing retail merchandise in bright and vivid light. This generation is equipped with new Chip-On-Board (COB) LED technology. This technology enables the creation of the most efficient point source Philips LED system available.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Philips Fortimo SLM GEN3 / GEN4 LED Modules

#### Model names

- Fortimo LED SLM 2000 G3
- Fortimo LED SLM 3000 G3
- Fortimo LED SLM 4000 G3
- Fortimo LED SLM 2000 G4
- Fortimo LED SLM 3000 G4
- Fortimo LED SLM 4500 G4

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Prolight Opto LED Star Cooler ø86mm



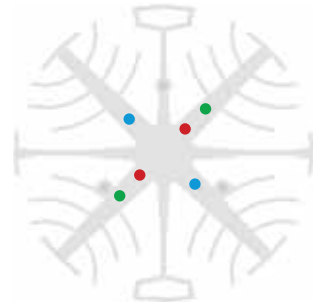
### Mounting Instruction



Founded in October 2004, Prolight Opto Technology Corporation is a professional manufacturer of LED packaging, dedicated to the research, development, and manufacturing of mid-to-high-power, high reliability LED packages. Prolight Opto continually invests over 6% of sales revenue in R&D and patents. With own package patents from the US and Taiwan they insure a wide range of LED emitters in the smallest foot prints and COB LED modules with perfect thermal management and high density lumen output.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Prolight Opto CE series PACE COB

##### Model names

- PACE-28xxx-xxxx

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Red indicator marks



#### Prolight Opto CII series PACF COB

##### Model names

- PACF-57xxx-xxxx

##### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Blue indicator marks
- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2021
- TE Connectivity Lumawise type Z50 2213254-1
- TE Connectivity Lumawise type Z50 2213254-2
- Mounting with 2 screws M3 x 6mm
- Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

CoolStar® 86 Designer Seoul Semiconductor LED Star Cooler ø86mm



## Mounting Instruction

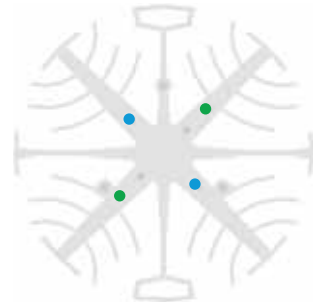


SEOUL SEMICONDUCTOR

The new Seoul Semiconductor ZC series Chip-On-Board (COB) LED Arrays offer high lumen density and efficacies of up to 140lm/W in a single, easy-to-use LED component family. Available in all major color temperatures from 2700K up to 6000K, these high flux packages deliver system level performance of 700 lumens to over 6,000 lumens. The new ZC series family is available in a single 3-step MacAdam Ellipse binning, ensuring excellent color consistency with minimum CRI options of 70, and 80 combining high quality of light with high efficacy.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Seoul Semiconductor ZC 12 / ZC 18 LED COB

#### Model names

- SDW02F1C
- SDW82F1C
- SDW92F1C
- SDW03F1C
- SDW83F1C
- SDW93F1C

#### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Blue indicator marks
- With Zhaga Book 3 LED holder  
BJB Spotlight connector 47.319.2021  
Ideal Industries Chip-Lok™ holder 50-2103CT  
TE Connectivity Lumawise type Z50 2213254-1  
TE Connectivity Lumawise type Z50 2213254-2  
Mounting with 2 screws M3 x 6mm  
Green indicator marks



### Seoul Semiconductor ZC 25/ 40 LED COB

#### Model names

- SDW04F1C
- SDW84F1C
- SDW94F1C
- SDW05F1C
- SDW85F1C
- SDW95F1C

#### Mounting

- With Zhaga Book 3 LED holder  
BJB Spotlight connector 47.319.2033  
Ideal Industries Chip-Lok™ holder 50-2204CT  
Mounting with 2 self tapping screws M3 x 6mm  
Green indicator marks



### Seoul Semiconductor ACrich AC Zhaga LED COB

#### Model names

- ACrich AC Zhaga COB 30W

#### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Sharp LED Star Cooler ø86mm



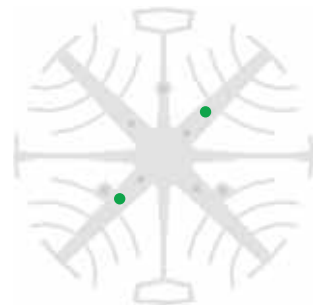
### Mounting Instruction

## SHARP

Sharp Zenigata Chip on Board (COB) technology leverages 40 years of LED expertise to help your products outshine the competition with some of the highest brightness-per-watt in the industry. Sharp's new Mega Zenigata 50W – 80W modules take traditional, high-power lighting applications head on with power-saving LED alternatives. Sharp Devices Europe has launched an important new portfolio of LED modules dubbed INTERMO. The Standard INTERMO is a Zhaga Book 3 form-factor module, which ensures compatibility with a large eco-system of third-party products.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Sharp INTERMO Standard / Slim LED Modules

#### Model names

- GW7MMCxxGZC - 3000 lm
- GW7MGDxxGZC - 3000 lm
- GW7MMDxxGZC - 4000 lm
- GW7MGExxGZC - 4000 lm

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks



### Sharp Mega Zenigata 15-25W / 25W-40W / 35-50W LED COB

#### Model names

- GW5DxAxxM04
- GW6DxAxxNFC
- GW5DxCxxM04
- GW6DxCxxNFC
- GW6DxDxxNFC

#### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2011
- Ideal Industries Chip-Lok™ holder 50-2100SH
- Mounting with 2 screws M3 x 6mm
- Green indicator marks





# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Tridonic Talexx LED Star Cooler ø86mm



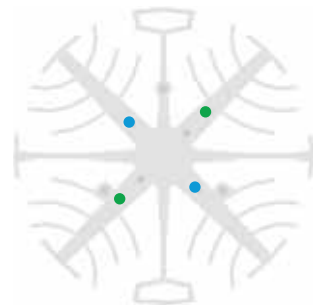
### Mounting Instruction

## TRIDONIC

With the TALEXX LED products Tridonic gives you the confidence that your chosen lighting solution will give you precisely the results you want. Thanks to Tridonic's many years of experience in product development they have been able to raise the quality of light from their LEDs to new levels. The production series have an exceptionally constant light color so they guarantee a uniform and crystal clear color appearance. In addition to high efficiency and balanced distribution of light Tridonic offers you impressive robustness in the latest generation of their products and the resultant long life will save you maintenance and repair costs.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### TALEXX STARK SLE GEN6 15mm Advanced

#### Model names

- SLE G6 15mm 3000lm XXX R ADV
- SLE G6 15mm 3000lm XXX C ADV

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Blue indicator marks



### TALEXX STARK SLE GEN6 15mm D50 Advanced

#### Model names

- SLE G6 15mm 3000lm XXX H ADV D50

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks



### TALEXX STARK SLE GEN6 17mm D50 Advanced

#### Model names

- SLE G6 17mm 4000lm XXX H ADV D50

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks



### TALEXX STARK SLE GEN6 19mm Advanced

#### Model names

- SLE G6 19mm 5000lm XXX X ADV

#### Mounting

- Direct mounting with 2 screws M3 x 6mm
- Green indicator marks





# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Tridonic Talexx LED Star Cooler ø86mm



### Mounting Instruction



#### TALEXX STARK SLE GEN6 23mm Advanced

##### Model names

- SLE G6 23mm 6000lm XXX X ADV

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 15mm SNC / TINGE EXC

##### Model names

- SLE G6 15mm 3000lm XXX R SNC
- SLE G6 15mm 3000lm XXX Tinge R EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Blue indicator marks



#### TALEXX STARK SLE G6 19mm FOOD EXC

##### Model names

- SLE G6 19mm 5000lm XXXX C EXC
- SLE G6 19mm 5000lm XXXX H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 23mm FOOD EXC

##### Model names

- SLE G6 23mm 6000lm XXX C EXC
- SLE G6 23mm 6000lm XXX H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 15mm FASHION EXC

##### Model names

- SLE G6 15mm 3000lm FASHION R EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Blue indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Tridonic Talexx LED Star Cooler ø86mm



### Mounting Instruction



#### TALEXX STARK SLE G6 17mm FASHION EXC

##### Model names

- SLE G6 17mm 4000lm FASHION H EXC D50

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 19mm FASHION EXC

##### Model names

- SLE G6 19mm 5000lm FASHION C EXC
- SLE G6 19mm 5000lm FASHION H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 23mm FASHION EXC

##### Model names

- SLE G6 23mm 6000lm FASHION H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 19mm ART EXC

##### Model names

- SLE G6 19mm 5000lm ART H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks



#### TALEXX STARK SLE G6 23mm ART EXC

##### Model names

- SLE G6 23mm 6000lm ART H EXC

##### Mounting

- Direct mounting with 2 screws M3 x 6mm  
Green indicator marks

# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Vossloh Schwabe LED Star Cooler ø86mm



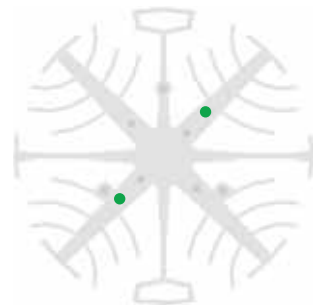
### Mounting Instruction



Vossloh-Schwabe is an independent brand within the Panasonic Group responsible for the global development of the business area "Components for light technology". Panasonic employs 367,000 members of staff with an annual turnover of 76.75 billion Euros (8692.7 billion yen) and is represented throughout the world by more than 634 companies or representations in Asia, America and Europe. The Vossloh Schwabe Luga Shop LED modules are ideal solution for high-end luminaire designs where quality stands at the first place.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### LUGA Shop Gen 6 LED COB

##### Model names

- DMS125xxxH
- DMS126xxxH
- DMS128xxxH

##### Mounting

- With Luga Shop Kit holder 564174 / 564170
- Mounting with 2 screws M3 x 6mm
- Green indicator marks



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Zhaga LED Star Cooler ø86mm



### Mounting Instruction

The CoolStar® 86 Designer LED Star Cooler are standard foreseen from a variety of mounting holes which allow direct mounting of LED engines, COB's and secondary optics on the LED heat sink.

In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.

Below you find an overview of LED modules and COB's which standard fit on the CoolStar® 86 LED cooler.

The CoolStar® 86 is probably the most complete standard LED cooler with regards to mounting possibilities of Zhaga and the latest generation of COB LED modules.

For more details about the required mounting holes and thermal results for your specific LED brand and model, please refer to the brand LED cooler mounting instruction and the overview. For further mechanical modifications please contact MechaTronix.

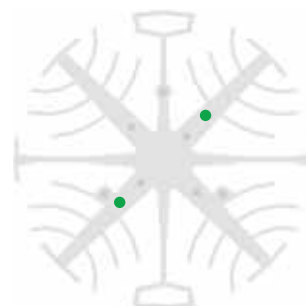
### Zhaga



The Zhaga Consortium is developing specifications that enable the interchangeability of LED light sources made by multiple different manufactures. The Zhaga specifications, known as Books, describe the interfaces between LED luminaires and LED light engines. Zhaga's members include hundreds of companies from throughout the global lighting industry. The cooperation is governed by a consortium agreement that defines rules regarding confidentiality, intellectual property and decision making.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Zhaga Book 3 Spot Light Modules

Zhaga Interface Specification Book 3 defines the interfaces of a type-D LED light engine (non-socketable LED module with separate electronic control gear). The LED light engine LLE has a round disc shape with a maximum height of 7.2 mm and a typical diameter of 50 mm. It is suitable for spot-lighting and other applications that benefit from a small, circular source. Book 3 specifies a circular light-emitting surface (LES) that can have a range of diameters, namely 9 mm, 13.5 mm, 19 mm and 23 mm.

#### Zhaga book 3 compliant LED Spot Light modules \*1

- Edison Edilex SLM
- Osram PrevaLED CORE
- Philips Fortimo SLM
- Seoul Semiconductor ACrich3
- Sharp INTERMO
- Tridonic Talexx Stark SLE
- Vexica Lumaera
- Vossloh Schwabe Luga Shop

\*1 This is a non-binding overview of available Zhaga book 3 LED modules at press

#### Zhaga Book 3 mounting through the use of LED holders and connectors

With the use of Zhaga Book 3 mechanical compatible LED holders, a wide variety of LED COB's can be mounted in the same way on these LED coolers.

Zhaga Book 3 compatible LED holders can be found from BJB, TE Connectivity (Tyco), Molex and Ideal Industries.



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## CoolStar® 86 Designer Zhaga LED Star Cooler ø86mm



### Mounting Instruction



#### Zhaga Book 3 Spot Light Modules

##### LED COB's for which Zhaga book 3 LED holders are available

- Bridgelux V15, V18, ES rectangular
- Citizen CitiLED CLL032, CLU034, CLU036, CLL042, CLU044, CLU046, CLU710 - CLU720 - CLU730
- Cree XLamp CXA / CXB 18xx, 25xx, 30xx
- Edison Opto HM16, HM24, HM30, HM40
- Lextar Nimbus 2000, 3000, 5000
- LG Innotek LEMWM18 (10W, 13W, 17W, 24W), LEMWM28 (40W)
- Lustrous Lustron LL613F, LL620F, LL630F, LL630D, LL660D
- Nichia J216, J360, L110, L121, L204
- Osram Soleriq P13, S13, S19, E30
- Lumileds Luxeon 1203, 1204, 1205, 1208, 1211 and 1216  
Luxeon K12 and K16
- Prolight Opto PABA, PACC, PACD, PACF, PACG
- Samsung LC026, LC040
- Seoul Semiconductor ZC12, ZC18, ZC25, ZC40, ZC60
- Sharp Mega Zenigata and Tiger Zenigata
- Tridonic TALEXX Stark SLE Gen3 Mini LES 17  
TALEXXmodule SLE Gen4 / Gen5 15mm

##### Mounting

- Direct mounting with 2 M3 screws
- Green indicator marks



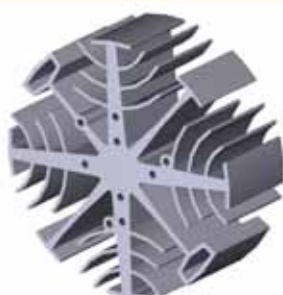
# MechaTronix in LED

– DRAWING & DIMENSIONS –

## XSA-554 Xicato Designer LED Star Cooler ø86mm



### Product Details



#### Model n°

**XSA-554**

Dimension (mm) <sup>*1</sup>	ø86 x h30
Volume (mm <sup>3</sup> )	57468
Cooling Surface (mm <sup>2</sup> )	49907
Weight (gr)	155
Thermal Resistance (°C/W) <sup>*2</sup>	2.08
Power Pd (W) <sup>*3</sup>	24
Heat Sink Material	AL6063-T5

<sup>\*1</sup> 3D files are available in ParaSolid, STP and IGS on request

<sup>\*2</sup> The thermal resistance Rth is determined with a calibrated heat source of 15mm x 15mm central placed on the heat sink, Tamb 40° and an open environment. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

<sup>\*3</sup> Dissipated power Pd. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The maximal dissipated power needs to be verified in function of required case temperature Tc or junction temperature Tj and related to the estimated ambient temperature where the light fixture will be placed  
Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module

To calculate the dissipated power please use the following formula:  $P_d = P_e \times (1 - \eta_L)$

Pd - Dissipated power

Pe - Electrical power

$\eta_L$  = Light efficiency of the LED module

#### Notes:

- MechaTronix reserves the right to change products or specifications without prior notice.
- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MechaTronix.

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# MechaTronix in LED

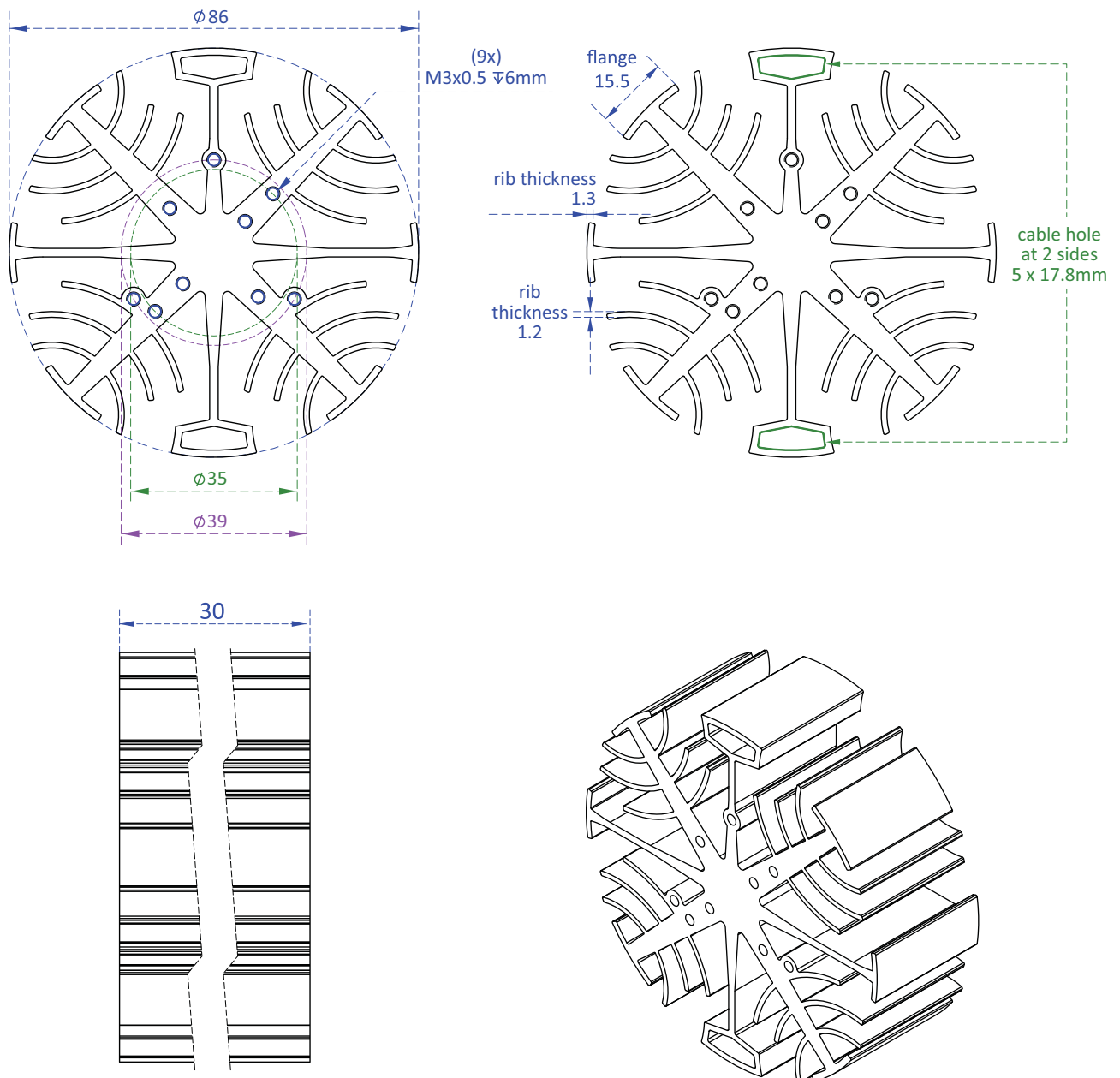
– DRAWING & DIMENSIONS –

## XSA-554 Xicato Designer LED Star Cooler $\varnothing 86\text{mm}$



### Drawings & Dimensions

Example: XSA-554



# MechaTronix in LED

– MOUNTING INSTRUCTION –

## XSA-554 Xicato Designer LED Star Cooler ø86mm



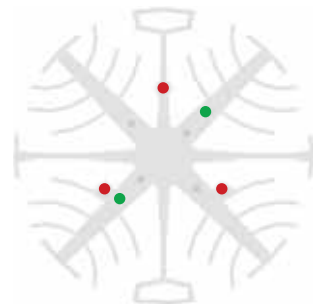
### Mounting Instruction

## XICATO

Xicato is changing the way the world looks at light – and enabling everyone to experience it. Xicato believes that with better light, shoppers will buy more, diners will order more and guests will be happier and feel more comfortable. In turn, for owners, operators and managers of environments, better lighting will contribute to high sales, margins and brand perception.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Xicato XIM LED modules

#### Model names

- XIM-19-8027-xx
- XIM-19-8030-xx
- XIM-19-8035-xx
- XIM-19-8040-xx
- XIM-19-V830-xx

#### Mounting

- Direct mounting with 3 screws M3 x 20mm
- Red indicator marks



### Xicato XTM LED modules

#### Model names

- XTM-19-8027-xx
- XTM-19-8030-xx
- XTM-19-8035-xx
- XTM-19-8040-xx
- XTM-19-V830-xx

#### Mounting

- Direct mounting with 3 screws M3 x 8mm
- Red indicator marks
- Direct mounting by Zhaga mounting holes with 2 screws M3 x 8mm
- Green indicator marks

# MechaTronix in LED

– PRODUCT BRIEF –

## XSA-554 Xicato Designer LED Star Cooler ø86mm



### Features & Benefits

- The XSA-554 Xicato designer LED star cooler is specifically designed for luminaires using Xicato LED modules. Mechanical compatibility with direct mounting of the LED modules to the LED cooler and thermal performance matching the lumen packages.
- For spot and downlight designs from 2,300 to 4,600 lumen
- Thermal resistance Rth 2.08°C/W
- Modular design with mounting holes foreseen for direct mounting of Xicato XIM, XTM LED modules.
- Designer series with high end looks
- Diameter 86mm - Standard height 30mm  
Other heights on request
- Black anodized or white electro-coating finishing



### Order Information

**Zhaga**  
**XICATO**

Example : XSA-554-B

XSA-554- **1**

**1** Finishing Color

B - Black anodized

W - White electro-coating

XSA-554 is designed in this way that you can mount LED modules from various manufacturers on the same LED cooler

Simple mounting with M3 screws

Recommended screw force 6lb/in

Screws are available from MechaTronix



# MechaTronix in LED

– THERMAL DATA –

## XSA-554 Xicato Designer LED Star Cooler ø86mm



### Thermal Data

The thermal performance of a LED cooler, expressed as Thermal Resistance  $R_{th}$  in K/W (or °C/W) tells you how many degrees Kelvin (or Celsius) the base of the LED cooler will incline per Watt of dissipated power  $P_d$ .

This dissipated power  $P_d$  is the heat loss a LED package or LED COB/LOB will create besides the efficient light generation.

Typically for white LED packages the efficiency varies with the color CCT and the CRI – values here below can be taken as a rule of thumb for white LED packages (phosphor corrected blue light)

CCT 4000 - 7000 and CRI 70 - 80 → 35% efficiency → 65% heat loss

CCT 2700 - 3000 and CRI 85 - 97 → 30% efficiency → 70% heat loss

For other LED packages like horticulture specific wave lengths or UV, we recommend you to look up the thermal efficiency in the datasheet or contact the supplier.

Keep in mind that for horticulture LED packages, example 660nm Deep Red, the thermal losses are drastically lower and can be as low as 40%, meaning you could almost use double the electrical power  $P_e$  on the same LED cooler for the same temperature rise  $\Delta T$ .

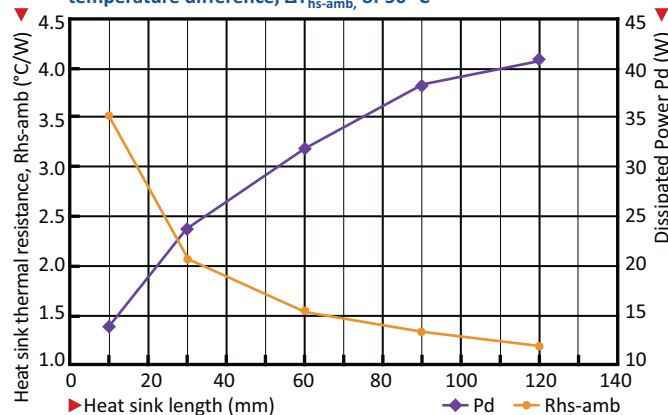
Next the Thermal Resistance  $R_{th}$  is not a fix value – the nominal value we declare corresponds with a 50°C temperature rise – The table below explains the thermal resistance  $R_{th}$  for various dissipated power values.

In this way you can completely predict the temperature you are going to get in your LED luminaire.

Difficulties figuring it out – just let us know and our engineers will do the math for you.

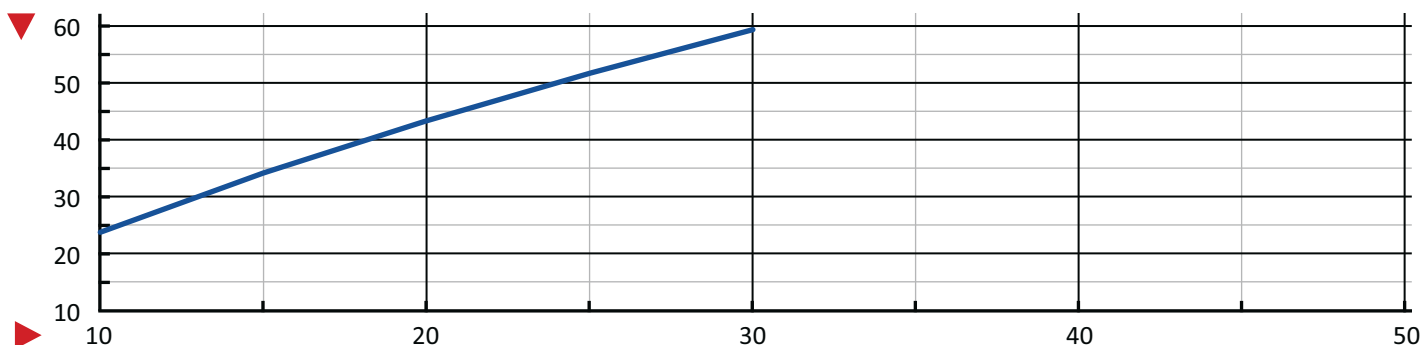
$P_d = P_e \times (1-\eta_L)$		Heat sink to ambient thermal resistance $R_{hs-amb}$ (°C/W)	Heat sink to ambient temperature rise $T_{hs-amb}$ (°C)
		XSA-554	XSA-554
Dissipated Power $P_d$ (W)	10	2.48	24.8
	15	2.29	34.4
	20	2.16	43.2
	25	2.06	51.6
	30	1.99	59.6

XSA-554 performance data at a heat sink to ambient temperature difference,  $\Delta T_{hs-amb}$ , of 50 °C



Heat sink to ambient temperature rise  $T_{hs-amb}$  (°C)

XSA-554



# MechaTronix in LED

– THERMAL DATA –

## CoolStar® 86 Designer LED Star Cooler ø86mm



### Thermal Data

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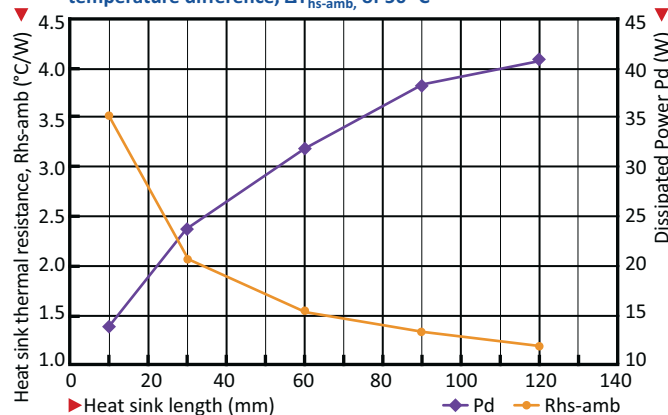
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In this way you can completely predict the temperature you are going to get in your LED luminaire.

Difficulties figuring it out – just let us know and our engineers will do the math for you.

$P_d = P_e \times (1-\eta_L)$		Heat sink to ambient thermal resistance $R_{hs-amb}$ (°C/W)		Heat sink to ambient temperature rise $T_{hs-amb}$ (°C)	
		CoolStar® 8630	CoolStar® 8660	CoolStar® 8630	CoolStar® 8660
Dissipated Power $P_d$ (W)	10	2.48	1.97	24.8	19.7
	15	2.29	1.82	34.4	27.3
	20	2.16	1.72	43.2	34.3
	25	2.06	1.64	51.6	40.9
	30	1.99	1.57	59.6	47.2
	35	-	1.52	-	53.3
	40	-	1.48	-	59.1

CoolStar® 86 performance data at a heat sink to ambient temperature difference,  $\Delta T_{hs-amb}$ , of 50 °C



Heat sink to ambient temperature rise  $T_{hs-amb}$  (°C)

