

DMG80480T070_09WN

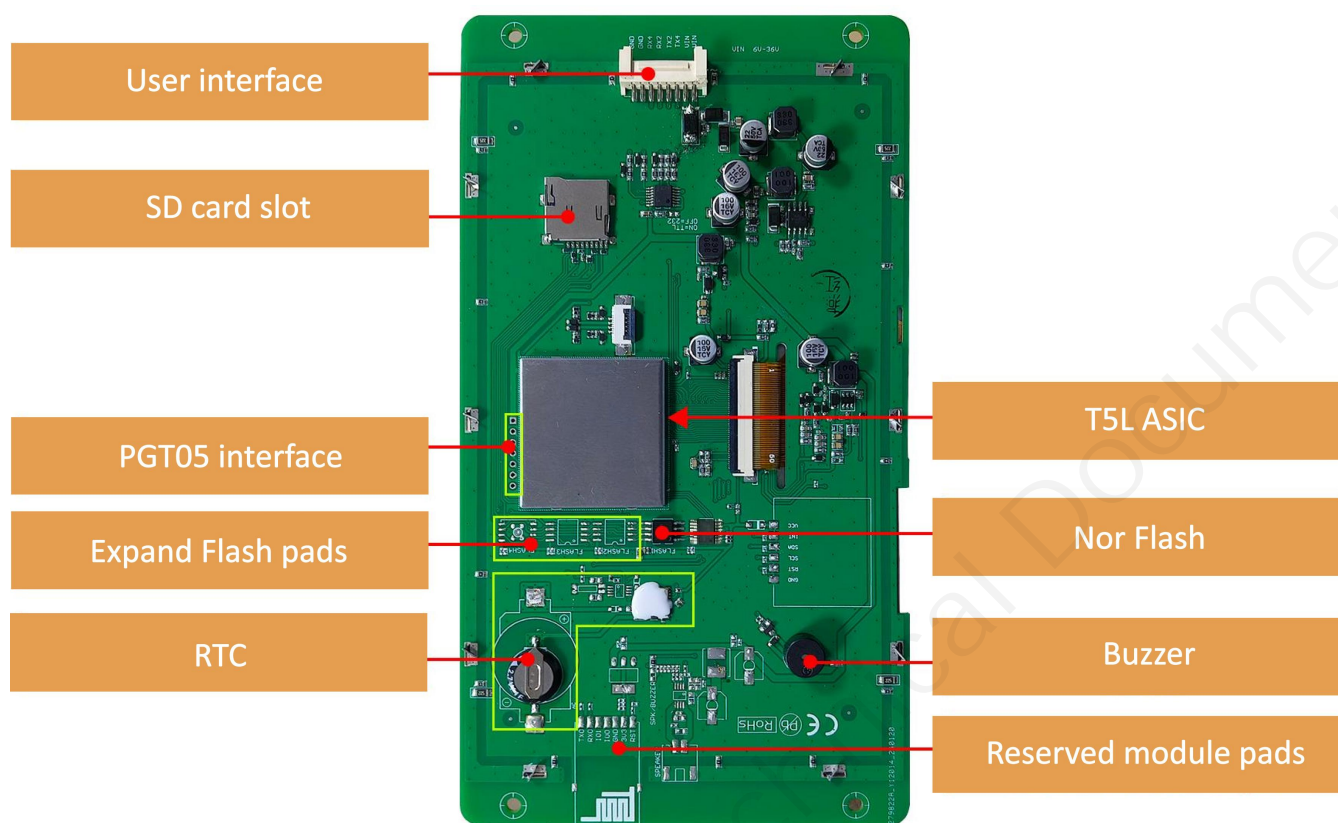
Features:

- Based on the T5L0 ASIC CPU, running the DGUSII human-machine interaction software platform, smart LCM for industrial-grade applications.
- 7.0-inch, 800*480 pixels resolution, 262K colors true-color display, TN-TFT LCD screen.
- Featuring conformal coating, with a luminance of 900 nits.



1. Hardware and interface

1.1 Hardware interface



Hardware interface

1.2 Hardware and interface description

No.	Name	Description
1	T5L0 ASIC	DWIN independently developed, mass production in 2020; patented encryption technology ensures code and data security; low power consumption, strong anti-interference capability, easily passes EMC/EMI tests with dual-sided PCB design
2	User interface	8Pin_2.0mm socket for power supply and serial communication. Download rate(typical value): 12KByte/s
3	Flash	16MBytes NOR Flash, can be used to store user UI files such as fonts, images, music, etc., with erase/write cycle >100,000 times
4	Expand Flash pads	Three expansion slots are available, supporting expansion of NOR Flash and NAND Flash. The maximum expansion for NOR Flash is up to 64Mbytes. When combining NOR Flash and NAND Flash, the maximum expansion is up to 48Mbytes (using two expansion slots) + 512Mbytes
5	Buzzer	3V passive buzzer
6	RTC	Super-capacitor supplies power to RTC, accuracy: $\pm 20\text{ppm}$ @25°C. Can maintain normal operation for 7 days after power-off. Reserved button cell power supply compatible circuit
7	SD card slot	Supports downloading of all files (user UI files, CFG files, underlying kernel firmware), displays download statistics on the screen, download rate: 4 Mb/s. When downloading files, the SD card needs to be formatted in FAT32 format, with a recommended allocation unit size of 4096
8	Reserved module interface	Supports soldering of WI-FI module and USB download module. WI-FI module model: WI-FI-10; USB module models: HDL702, HDL703
9	PGT05 interface	Used for reprogramming the underlying DGUS firmware

2. Specification parameters

2.1 Display parameters

LCD Type	TN process TFT display screen
Viewing Angle	Normal viewing angle, 70°/70°/50°/70° (L/R/U/D)
Resolution	800×480 pixels (support 0°/90°/180°/270°)
Color	262K color(18-bit 6R6G6B)
Active Area (A.A.)	154.08mm (W)×85.92mm (H)
Interface	RGB
Backlight Mode	LED
Backlight Service Life	>30000 hours (Time of the brightness decaying to 50% on the condition of continuous working with the maximum brightness)
Brightness	900nit
Brightness Control	0~100 grade (When the brightness is adjusted to 1%~30% of the maximum brightness, flickering may occur and is not recommended to use in this range)
Note: You can use dynamic screen saver wallpapers to avoid afterimages caused by fixed page display for a long time.	

2.2 Serial interface parameters

Mode	UART2: ON=TTL/CMOS; OFF=RS232 (Default RS232) UART4: ON=TTL/CMOS; OFF=RS232 (Only available after OS configuration)				
Voltage Level	Test Condition	Min	Typ	Max	Unit
	Output 1, Iout = -4mA	4.78	5.0	-	V
	Output 0, Iout = 4mA	-	-	0.4	V
	Input 1	2.5	5.0	-	V
	Input 0	-	-	1.0	V
Baud Rate	3150~3225600bps, typical value of 115200bps				
Data Format	UART2: N81 UART4: N81/E81/O81/N82 , 4 modes (OS configuration)				
Interface Cable	8Pin_2.0mm				

2.3 Electrical specifications

Rated Power	<5W	
Operating Voltage	6~36V, typical value of 12V	
Operating Current	340mA	VCC=12V, max backlight
	120mA	VCC=12V, backlight off
Recommended power supply: 12V 1A DC		

2.4 Operating environment

Operating Temperature	-20℃~70℃ (12V @ 60% RH)
Storage Temperature	-30℃~80℃
Conformal Coating	Yes
Operating Humidity	10%~90%RH, typical value of 60% RH

3. Reliability test

3.1 Electrostatic discharge test

Test temperature: 25°C. Test humidity: 50%RH.

Test process: the product was placed on the test bench to perform contact and air discharge in turn of the serial screen iron frame and display area. During the experimental process, it was observed whether the screen is dead, black, white, splash, or reboot. According to the experiment results, the performance is in line with the criteria GB/T 17626.2 B level and above.

☒ Test standard : ☐ EN 61000-4-2:2009 ☐ IEC 61000-4-2:2008 ☐ GB/T 17626.2-2018
☐ Other:

Table 1: Electrostatic Discharge Immunity (Air Discharge)

Test Points Locations	Test Levels							
	-2kV	+2kV	-4kV	+4kV	-8kV	+8kV	-15kV	+15kV
Screen					18	18		
/	/	/	/	/	/	/	/	/
/	/	/	/	/	/	/	/	/

Table 2: Electrostatic Discharge Immunity (Direct Contact)

Test Points Locations	Test Levels							
	-2kV	+2kV	-4kV	+4kV	-6kV	+6kV	-8kV	+8kV
Frame					18	18		
/	/	/	/	/	/	/	/	/
/	/	/	/	/	/	/	/	/

3.2 EFT test

Test temperature: 25°C. Test humidity: 50%RH.

Test process: the product was placed on the test bench to perform contact and the smart screen is energized by the power supply coupled with a EFT generator as shown in Fig. 3.2 below. During the experimental process, it was observed whether abnormal reset, display or touch phenomena occurs. According to the experiment results, the performance is in line with the criteria GB/T 17626.2 B level and above.

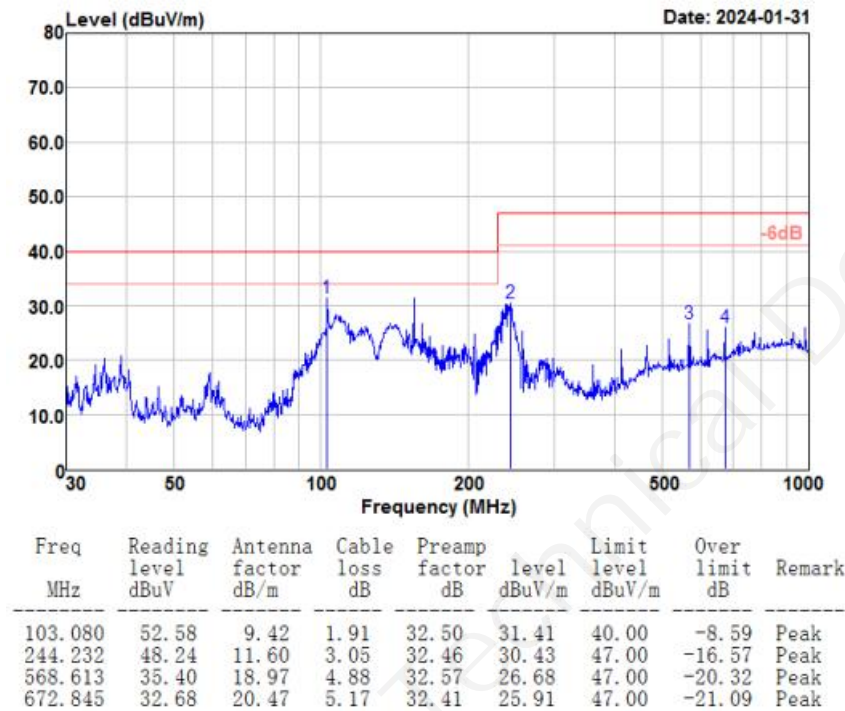
■ Test standard : ☐ EN 61000-4-4:2012 ☒ IEC 61000-4-4:2012 ☐ GB/T 17626.4-2018
☐ Other:

Test Points		Test Levels(kV)							
		-0.5	+0.5	-1.0	+1.0	-2.0	+2.0	-4.0	+4.0
<u>DC</u> Power ports	L					A	A		
	N					A	A		
	Earth	/	/	/	/	/	/	/	/
	L+N					A	A		
	L + Earth	/	/	/	/	/	/	/	/
	N + Earth	/	/	/	/	/	/	/	/
	L+N+Earth	/	/	/	/	/	/	/	/
Signal ports	___/___	/	/	/	/	/	/	/	/

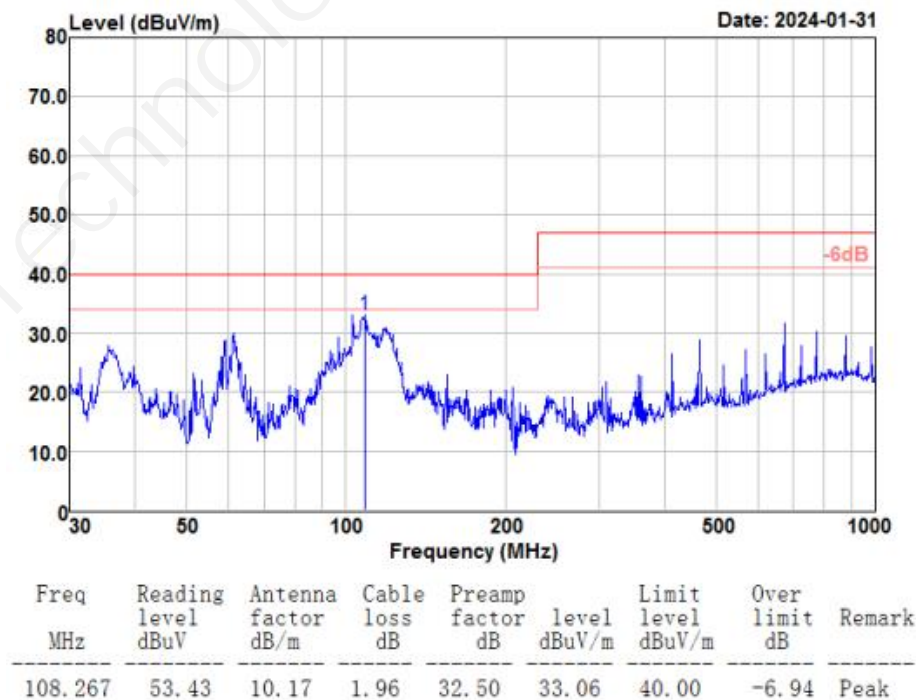
3.3 RE test

Test Item	Test Standard	Result
RE	Class B	Normal operation

HORIZONTAL



VERTICAL



3.4 CS test

- ☒ Test standard : ☐ EN 61000-4-6:2014 ☐ IEC 61000-4-6:2013 ☒ GB/T 17626.6-2017
☐ Other:
☒ Modulation: ☒ Amplitude 80%,1kHz sine wave ☐ Amplitude 80%,2Hz sine wave ☐ Other:
☒ Dwell time: ☒ 1s ☐ 3s ☐ other:
☒ Frequency Step Size : ☒ 1 % of preceding frequency value ☐ other:

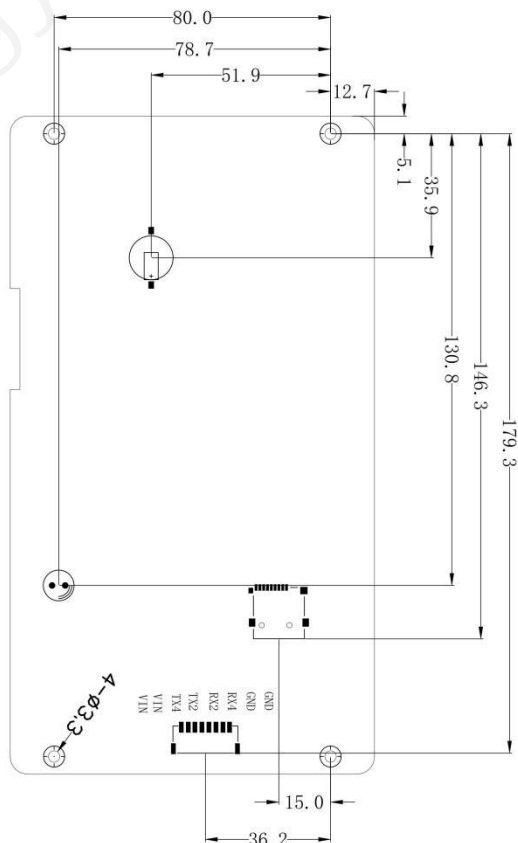
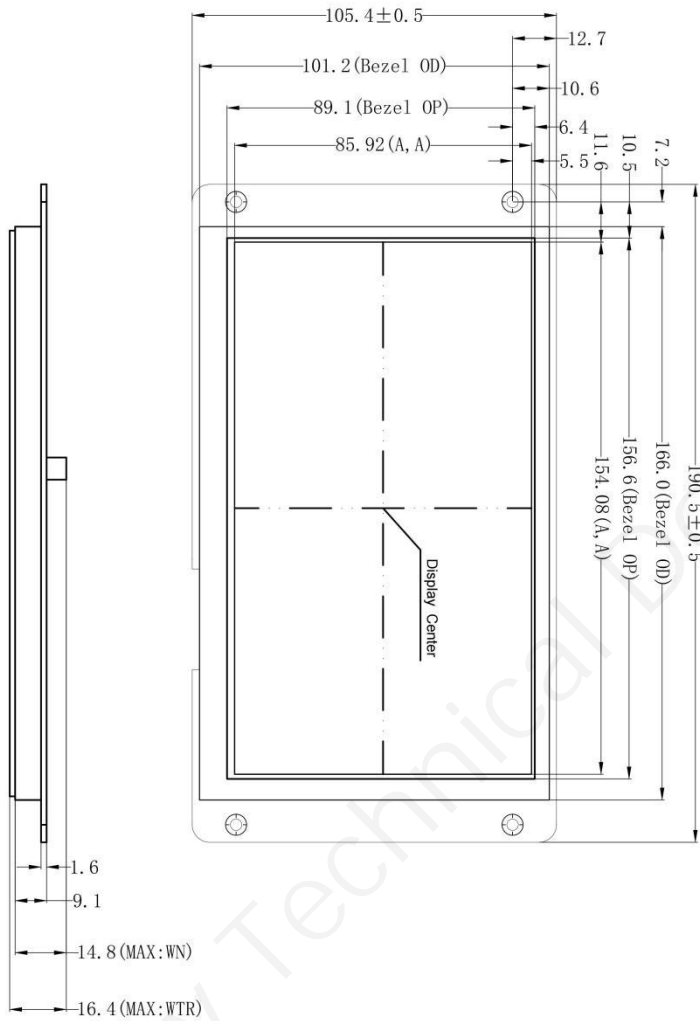
Coupling Line	Frequency Range (MHz)	Voltage Level(e.m.f.) (V)	Result
Power terminal	0.15-80	10	A

Performance Criterion:

- A. Normal performance within limits specified by the manufacturer, requestor or purchaser;
 B. Temporary loss of function or degradation of performance which ceases after the disturbance ceases, and from which the equipment under test recovers its normal performance, without operator intervention;
 C. Temporary loss of function or degradation of performance, the correction of which requires operator intervention;
 D. Loss of function or degradation of performance which is not recoverable, due to damage to hardware or software, or loss of data.

4. Packaging & dimensions

Form Factor	190.5mm (W)×105.4mm (H)×14.8mm (T)			
Installation Dimensions	Positioning hole: 166.0 (+0.3mm)×101.2 (+0.3mm)			
Net Weight	250g			
Packaging Standards				
Model	Dimensions	Layer	Quantity/Layer	Quantity(Pcs)
Carton1:	220mm(L)×160mm(W)×47mm (H)	-	-	-
Carton2:	250mm(L)×200mm(W)×80mm (H)	1	2	2
Carton3:	320mm(L)×270mm(W)×80mm (H)	1	4	4
Carton4:	450mm(L)×350mm(W)×300mm(H)	2	10	20
Carton5:	600mm(L)×450mm(W)×300mm(H)	2	17	34



1. Location hole is used as position reference.

2. Unmarked Tolerance is $\pm 0.3\text{mm}$

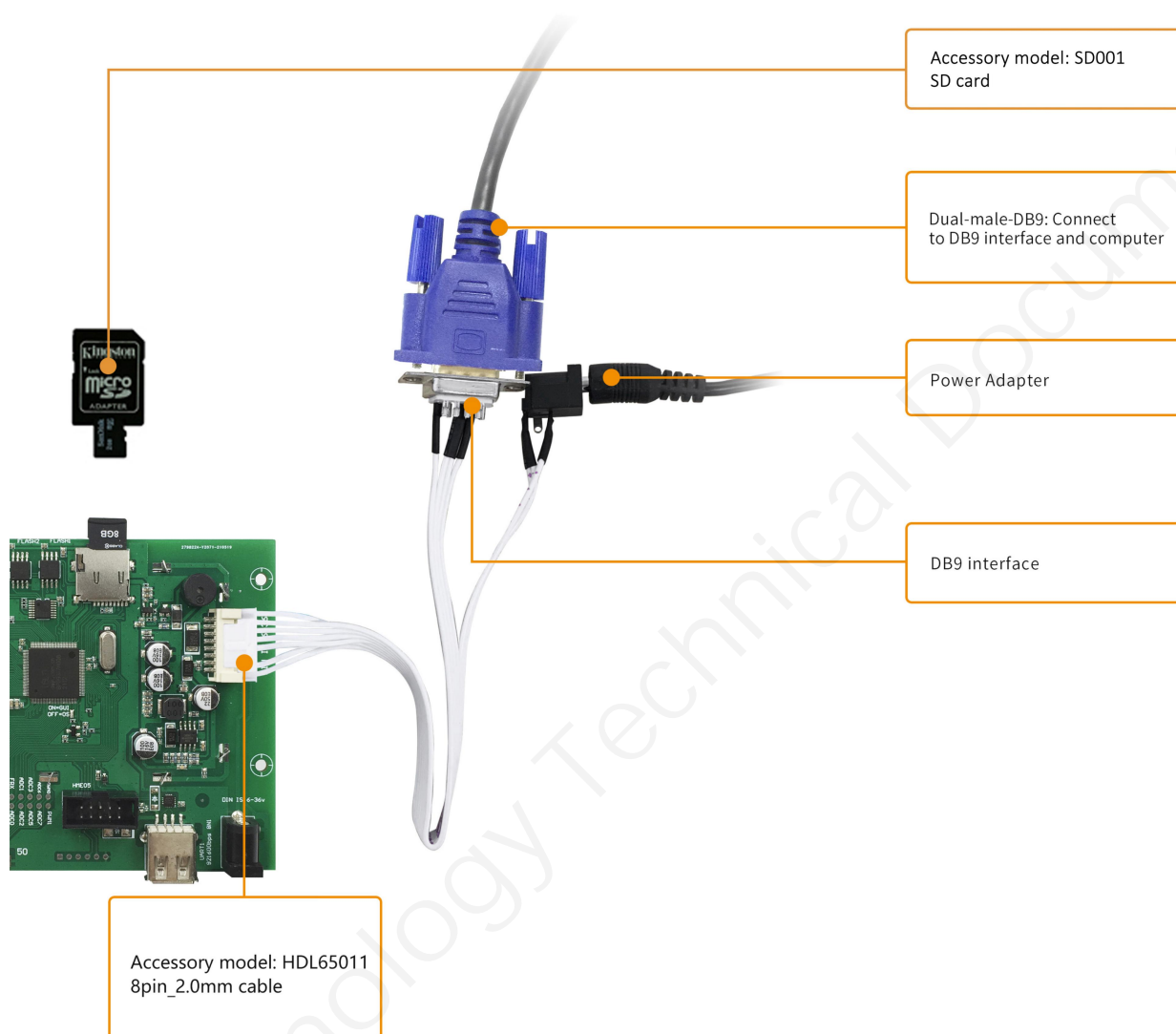
Note: Active area is marked in Dash lines

Definition	Pin#	Type	Description
VCC	1, 2	P	Power Input
TX4	3	0	UART4 Output
TX2	4	0	UART2 Output
RX2	5	I	UART2 Input
RX4	6	I	UART4 Input
GND	7, 8	P	GND

Model	DMG80480T070_09WN				DWIN Technology			
Drawing	A 4	Drawn	J. G	Date				
Scale	1:1	Review		Date				
Unit	MM	Approval		Date				

5. Debugging tools

It is recommended for new users of DWIN smart LCMs to purchase official accessories. For more details, please refer to customer service center.



6. T5L series IC features

- (1) Mature and stable 8051 core which is the most widely used with the maximum operating frequency of T5L is up to 250MHz, 1T(single instruction cycle)high speed operation.
- (2) Separate GUI CPU Core running DGUS II System:
 - High-speed display memory, 2.4GB/S bandwidth.
 - 2D hardware acceleration, the decompression speed of JPEG is up to 200fps@1280*800 and the UI with animation and icons as its main feature is extremely cool and smooth.
 - Images and icons stored in JPEG format. Adopt Low-cost 16Mbytes SPI Flash.
 - Support CTP or RTP with adjustable sensitivity and maximum 400 Hz touch frequency.
 - 1-way 15bit 32Ksps PWM digital power amplifier driver loudspeaker, save power amplifier cost and achieve high signal-to-noise ratio and sound quality restoration.
 - 128Kbytes variable storage space for exchanging data with OS CPU Core and memory.
 - Support DGUS development and simulation on PC. Support background remote upgrade.
- (3) Separate CPU (OS CPU) core runs user 8051 code or DWIN OS system and user CPU is omitted in practical application:
 - Standard 8051 architecture and instruction set, 64Kbytes code space, 32Kbytes on-chip RAM.
 - 64 bit integer mathematical operation unit (MDU), including 64 bit MAC and 64 bit divider.
 - 28 IOs, 4-channel UARTs, 1-channel CAN, up to 8-channel 12-bit A/Ds and 2-channle 16-bit PWM of adjustable resolution.
 - Support IAP on-line simulation and debugging with unlimited number of breakpoints.
 - Upgrade code online through DGUS system.
- (4) 1Mbytes on-chip Flash with DWIN patent encryption technology ensure code and data security.
- (5) Operating temperature ranges from -40°C to +85°C(IC operating temperature customizable from -55°C to 105°C).

DWIN encourages users to design your own customized product based on T5L

7. Revision records

Rev	Revise Date	Content	Editor
00	2024-01-15	First Edition	Xu Ying
01	2024-02-22	EMC hardware upgrade, natural consumption of old inventory boards	Xu Ying
02	2024-07-23	Add FLASH extension components	Xu Ying

Please contact us if you have any questions about the use of this document or our products, or if you would like to know the latest information about our products:

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- Customer service email: dwinhmi@dwin.com.cn
- DWIN Developer Forum: <https://forums.dwin-global.com/>

Thank you all for continuous support of DWIN, and your approval is the driving force of our progress!

Important Disclaimer

DWIN reserves the right to make any changes to product designs without prior notice.

Customers should ensure strictly adhering to all the relevant standards and requirements during the product application process, including but not limited to functional safety, information security, and regulatory provisions.

DWIN shall not bear any joint and several liability for any consequences that may arise from customers' adoption of DWIN products. In particular, for risks that may lead to significant property losses, environmental hazards, personal injury, or even death, especially in high-risk application areas such as military applications, flammable and explosive places, and life-saving medical equipment, customers should independently assess the risks and take corresponding preventive and protective measures. DWIN shall not bear any relevant responsibility.